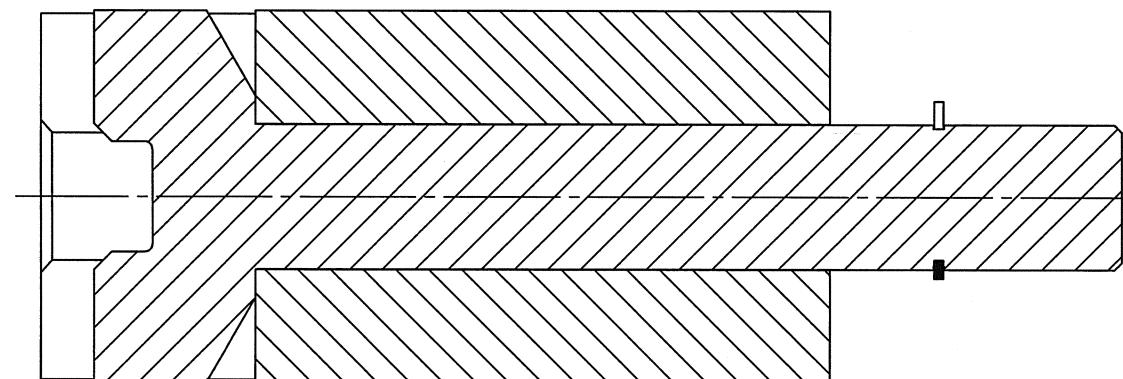
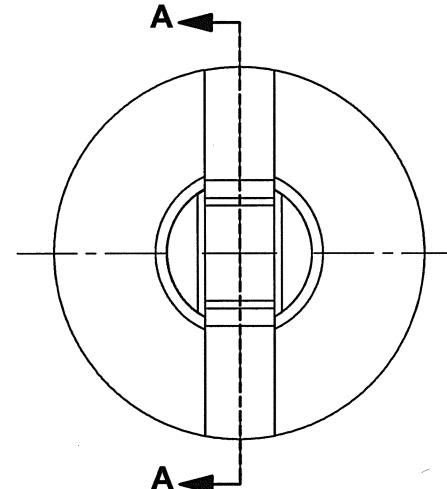
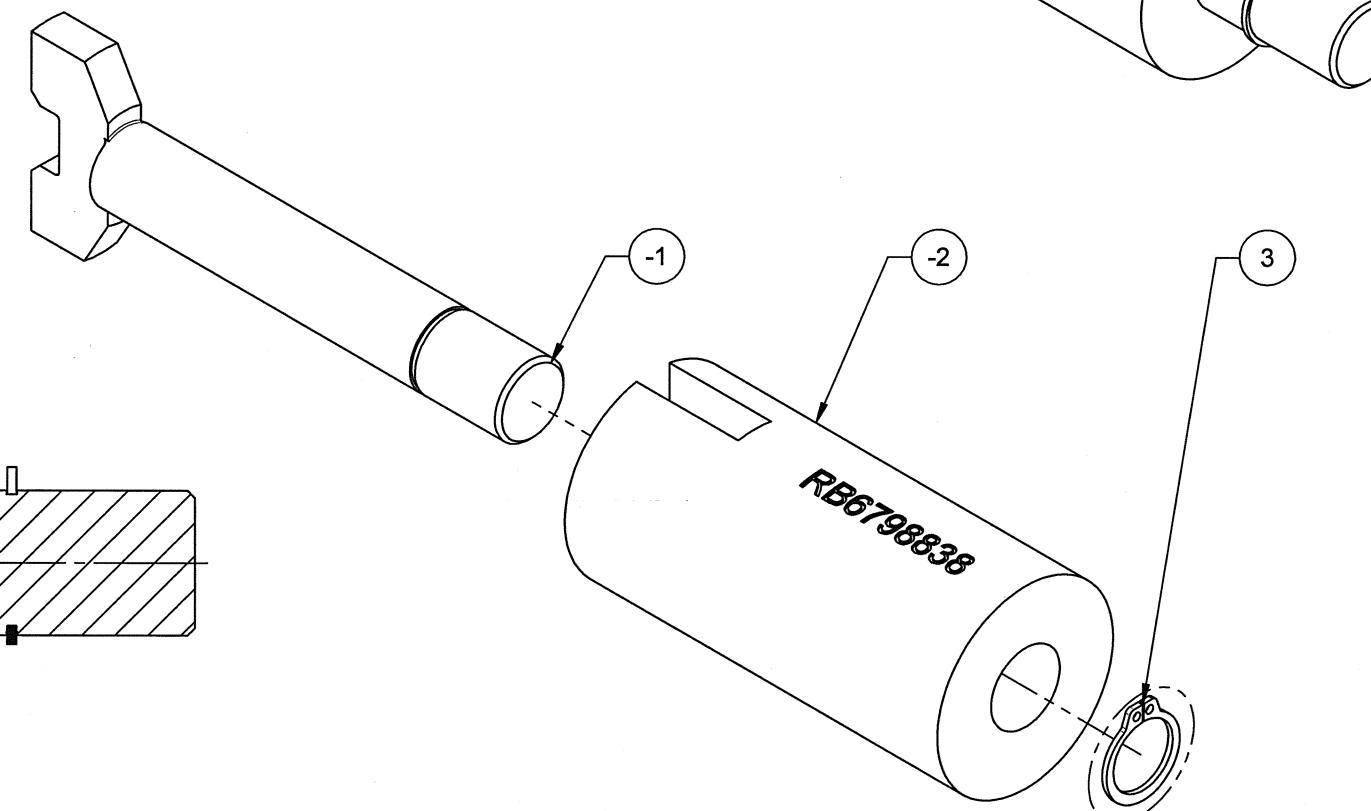


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6798838-1	DRIFT
-2	1	RB6798838-2	DRIFT HOUSING
3	1	McMaster#98410A117 OR EQUIV.	ZINC YELLOW PLATED STEEL EXTERNAL RETAINING RING FOR 3/8" OD.

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**SECTION A-A****RB6798838 GAS PRODUCER TURBINE TIE BOLT**

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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-722	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	JFC	RB6798838	SHEET 1 OF 3
APPROVED	WJ	TITLE	SCALE
		GAS PRODUCER TURBINE TIE BOLT	NTS
DATE 2019-05-09			

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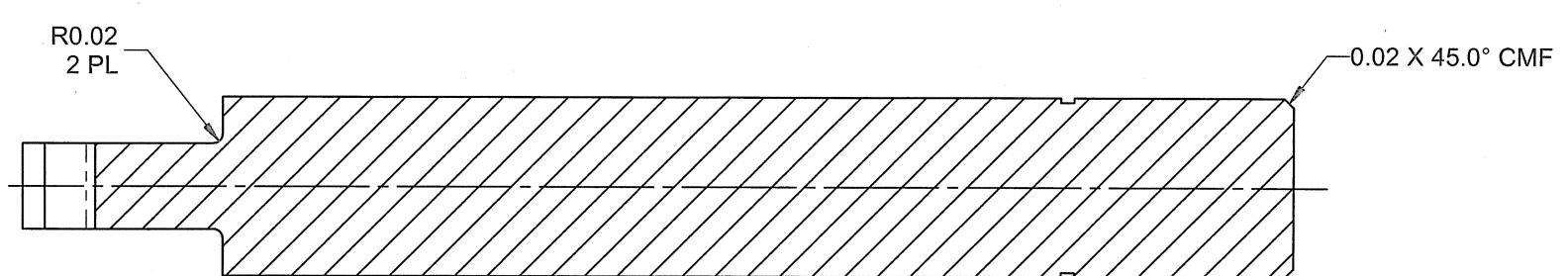
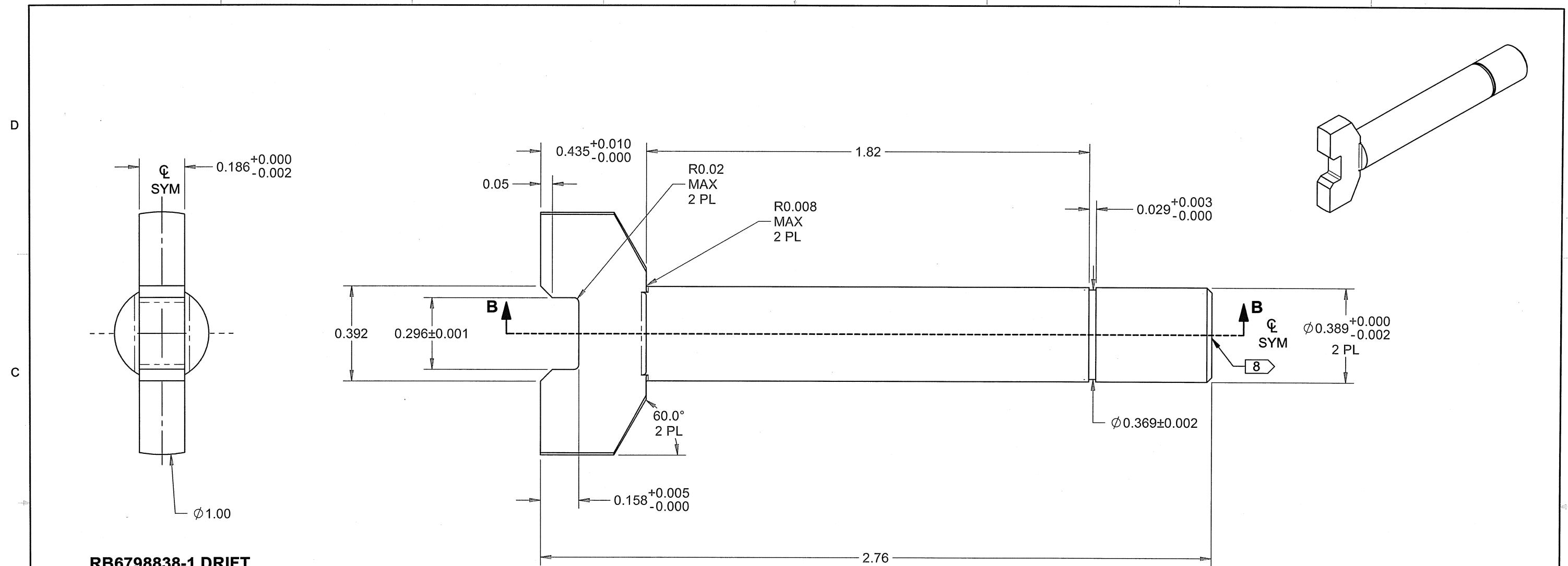
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**NOTES:**

- 1) MATERIAL: O1
- 2) HEAT TREAT: 48-52 Rc
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	KPT	TOOL PART #
APPROVED	JFC	RB6798838
DATE	2019-05-09	REV. A
		SHEET 2 OF 3
TITLE	GAS PRODUCER TURBINE TIE BOLT	SCALE NTS
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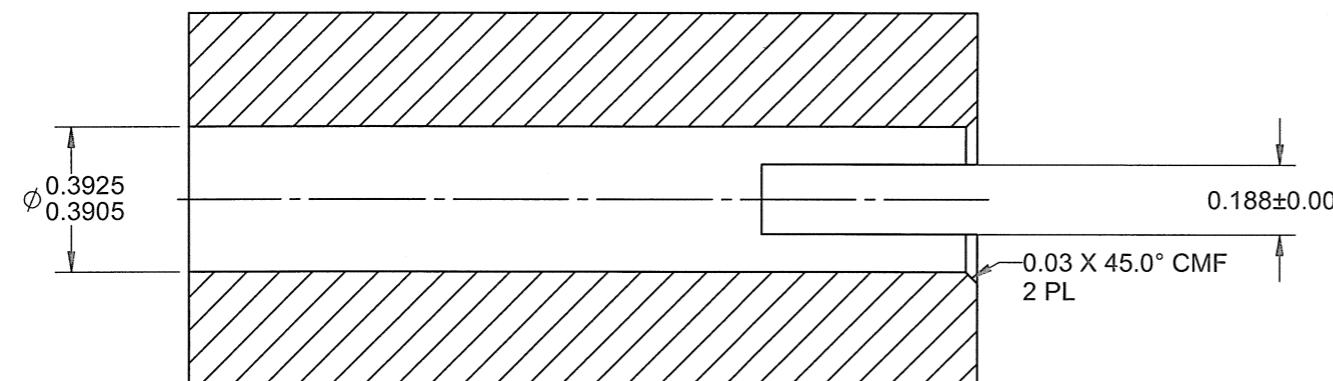
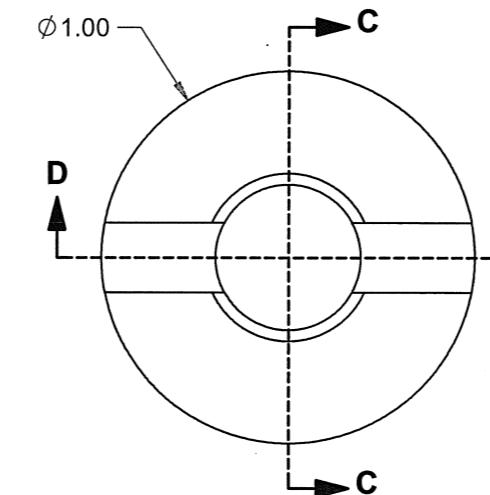
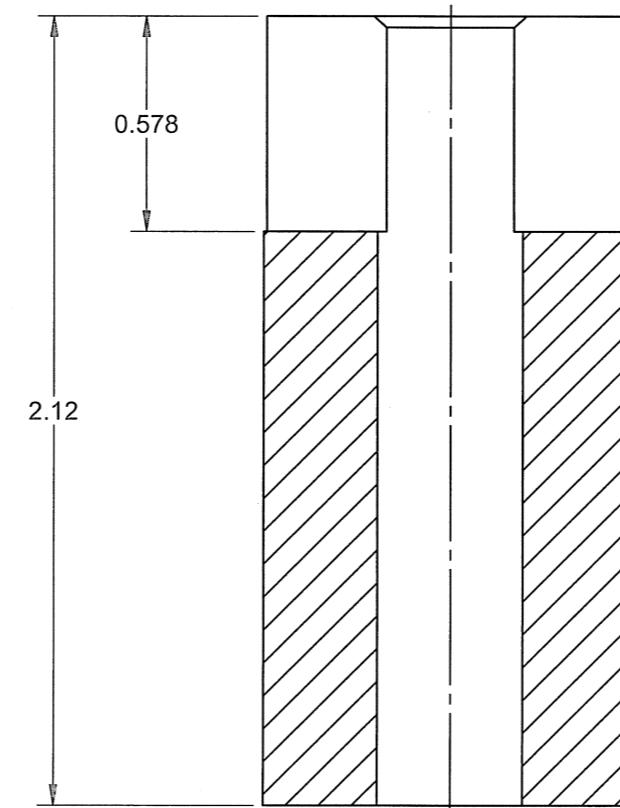
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**SECTION C-C****RB6798838-2 DRIFT HOUSING****SECTION D-D****NOTES:**

- 1) MATERIAL: O1
- 2) HEAT TREAT: 48-52 Rc
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB6798838", AS SHOWN

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	JFC	REV. A
APPROVED	WJ	TOOL PART # RB6798838
		SHEET 3 OF 3
DATE 2019-05-09		TITLE GAS PRODUCER TURBINE TIE BOLT NTS
		SCALE NTS
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